

POWERFLEX®

PART NUMBER

PFF76-923

DESCRIPTION

UPPER GEARBOX MOUNT INSERT

INSTALLATION GUIDE

Contents (parts per pack):

1 x Polyurethane Bush Insert

Please read the complete fitting instructions and check package components before fitment. These fitting instructions are to be used as a guide and in conjunction with workshop manual.

It is recommended that:

- all work to be carried out by a licensed technician;
- all safety precautions adhered to;
- wheel alignment to be checked and adjusted as required after any suspension work.
- All fasteners must be tensioned to manufacturer's torque settings.

Fitting Instructions:

1. Support the gearbox from below with a jack or axle stand.
2. Remove the gearbox mount from the car.
3. Loosen and remove the bolt securing the gearbox supporting post to the bush (Figure 1).
4. Slide the post and it's rubber insulator out from the bush/bracket assembly (Figure 2). Some dish soap may be used to lubricate these parts and ease disassembly.
5. Fit the insert onto the Rubber Isolator, as shown (Figure 3)
6. Push the bush/bracket assembly into the insert (Figure 4), and make sure the rubber flaps seat correctly around the bush sleeve inside the vbush/bracket assembly.
7. Push the post back into place inside the rubber isolator (Figure 5), and fasten it to the bush with the bolt, and tighten to manufacturer's recommended torque spec.
8. Refit the mount to the car, and tighten all fasteners to manufacturer's recommended torque spec.

Figure 1:
Loosen Bolt



Figure 2:
Separate Parts



Figure 3:
Fit Insert



Figure 4:
Insert Rubber Isolator



Figure 5:
Refit Post

